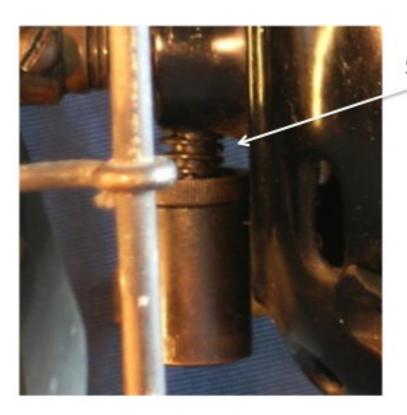
OILERS

Found on phase 1-4 models. The oiler screws into the cast iron motor head below the shaft by a screw thread and the lower cup is unscrewed to enable refilling. Typically, this type of oiler cup also has an external spring to prevent either slippage and disengagement once the fan is running, or, over-threading into the brass bearing. Oil cups should have hatching and also a drain hole. Small models (25cm blade models) have the oilers placed over the shaft rather than below. Oil seepage onto the shaft is controlled by a metal rod that plugs the gap between oiler and shaft. For the phase 2-3 large oscillators, (Nordico, Ocasso, Bisa & Ghibli models) the oiler is a single brass cup that screws completely into the cast iron body.



Spring





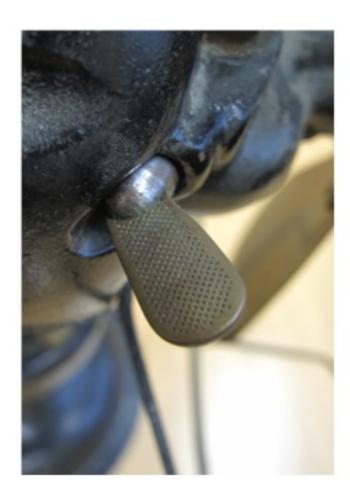






Single-piece oiler for large oscillators (phase2-3, 30-40cm blades)

Prepared by Simon M. Cutting 2010





Phase 2 oscillators carry a brass cover with a hole that Enables oiling of the gears. This sits on a rubber grommet and is easily lost. Genuine covers are often stamped with what may be OIL (?).

Detail of the lever switch to engage oscillation mechanism on a phase 3 oscillator. Note the cross-hatching.

Hammer Head Speed Control

Made of brown bakelite and found on phase 1-3 models of sizes 30-40cm.





Very early (<1920) speed control plate. Off and speeds 1-3. Embossed EMC.

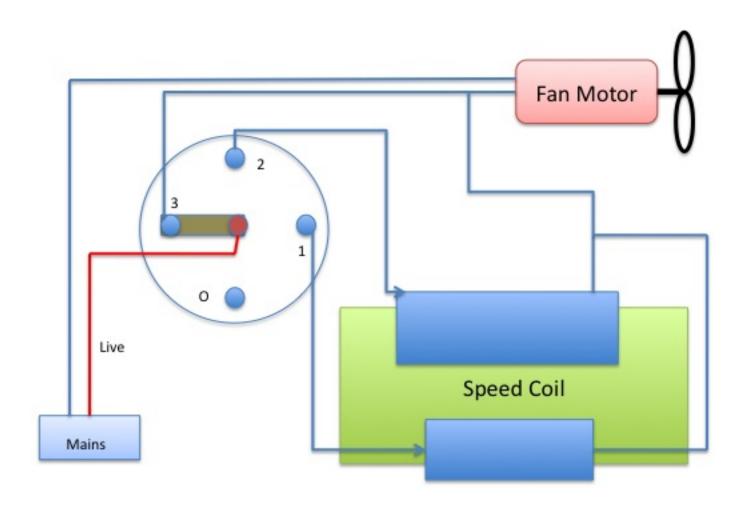






Later models have a brass plate Showing 3 speeds and direction of rotation with an arrow (above and below).







The gold lettering (approx. 5-6 mm) indicates date on phase 2 Marellis In this particular case the date of manufacture is 1924 1920s





1930-40s





1950s



A.R.C.E. (Paris licencee)







1950+ 1950+ 1930-40

Aluminium collar found on stem of many fans





TAB FEET Phase 1-2



ROUND BASE Phase 3-5







PIZZA SHAPE 9 spokes phase 1 and 2*

9 spokes phase 2-4

ASYMMETRIC 8-spokes phase 4*-5





Ball or Axle Shaft Motor Head For brushed motors only (Universal, AC/DC) Phase 1-3



Pancake Head
For brushless induction AC motors only
Phase 1-3

FABRICATIONS



8 spoke cage incorrect for tab feet model Badge is from later model



Trunnion in brass is incorrect. Trunnion wrong way round. This fan has original tab feet base but has been made to resemble a **Delio** model which has a round base, not tab feet.

The small models never had handles to carry them. The tab feet still are embedded with old rubber grommets and this indicate an original base.



Ball Head Fans were designed to have brushes.

This fan (to resemble the BISA) does not have this and is a sand-moulded copy. The oilers are incorrect and are solid brass.



This is a copy of a phase 1 Marelli. The fan has a floral base and head but... the cage has 8 spokes
The cage lacks the wirework that is characteristic of phase 1 Marellis
The blade shape is correct (Pizza shape) but it has 6 blades-this is unusual!!!
The badge is from a later model and phase 1 Marellis never had a badge



An original Marelli cage will have an extra sheet of brass that covers the inner ring. This makes the inner ring appear thicker than the other wirework and is sometimes used to attach the name tag.



New or copies of Marelli cages often lack this extra brass cover since it is technically almost possible to apply the brass without the aid of a specialised tailor-made machine. The inner ring will appear thinner and is an indication of a copy. The extra layer of brass is almost impossible to remove so it is unlikely that this is wear and tare!

ting 2010

Partners Fans



First appeared as "Specials" in the Phase 2 models. This is a doubleheaded model with 30cm blades. The body is that of a BISA with a ballheaded brushed motor.

One concern with this fan is that

- the cage has 8 spokes, not 9
- the handle is brass, not iron
- the speed knob is incorrect and not a hammer head.

These features could all be due to a long history of renovation and/or repair. Alternatively, this fan has been modified and perhaps started out as a BISA.

It is too demanding to replicate a brushed motor and most probably the body is correct.



No brushes yet this is a ball headed model Resembling a BISA (30cm blades). The oilers are solid brass 8 spoke cage for a phase 3 model Badge incorrect Lever switch to engage the oscillators does not have hatching No hammer head knob



This fan has a tag stating BOREALE

The body is original including the Trunnion.

Struts, cage (8-spokes) and label are copies.

Cage should be 9-spokes, label is from A 1950s model.

Probably blades also.

Boreale refers to a fixed head model so brass tag probably taken from another fan.

The cage badge is from a later (1950s model)

Labelling on phase 2-4 Marellis: Brass and Transfer labelling

Brass Riveted Name Badge from phase 3 Bisa



Gold transfer label on phase 2 Euro



Gold transfer label from a phase 4 Sirio

From a phase 4 Verno





Prepared by Simon M. Cutting 2010

• THE "SUNAIRO" ELECTRIC FAN



DIAMETER of Blades, 8 in. Swivel and Trunnion type. Can be used as desk or bracket fan by changing over the milled clamping screw. The fan is arranged for one speed only (full) and "off," controlled by a snap action switch fitted in the base. The phosphor bronze bearings are automatically lubricated by means of felt pads in enclosed chambers, always in contact with the spindle. The fan is delivered charged with sufficient lubricant to last a considerable time, but a little fluid oil may be added as necessary.

E APPLE PRIEMS

Supplied for either D.C. or single phase A.C. (50 cycles) in all standard voltages. Speed, 1,350 r.p.m. Consumption: D.C. 19 watts; A.C. 27 watts. 9 ft. of flexible cord and B.C. adaptor provided with each fan.

Price ... £1 12s. each (2b)

This is a UK fan but made by Marelli. The fan is the Diana (phase 5 20cm blades)

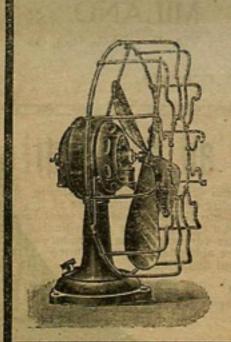




Advert for the 3 phase 3 oscillators, Delio (26cm), Bisa (30cm) and Ghibli (40cm)

1918 advertisement (note 12 spokes)





MACCHINE ELETTRICHE

AGITATORI D'ARIA da tavolo, parete e soffitto.

MOTORI - DINAMO - ALTERNATORI TRASFORMATORI - VENTILATORI -- ELETTROPOMPE --

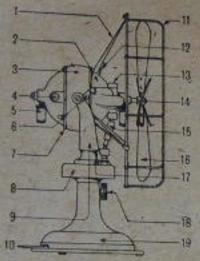
Indirizzare corrispondenza: MILANO - Casella Postale 1254

MILANO



VENTILATEURS OSCILLANTS

Types DELIO, BISA, GHIBLI



- 1 Pattes de fixation de la ; 10 Manette du rhéestat. CHER.
- 2 Flasque côté silette.
- 3 Carcasse.
- 4 Porte-baleis,
- ir Graispeurs,
- 6 Manetta d'enclanchement du monvement d'oscil. intion.
- 7 Flasque tôté collecteur avec ports-belows.
- B Boite du mouvement usci lant.
- 9 Fourable.

- 11 Cares.
- 12 Vis de fination de la cage.
- 13 Tourillon du mouvement n'oscillation.
- 14 Vis se fination de l'anletta
- 15 Tige cardan,
- 16 Ailutte.
- 17. Vis de figation de la fourthe sur la tourillan,
- 18 Vis moltetée en acier brunt.
- 19 Pred au sotie.

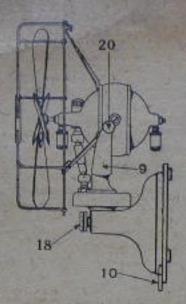
INSTRUCTIONS

MONTAGE. Fixer l'ailette (N. 16) teur, en la serrant fortement au moven de la vis de fixation (N. 14).

GRAISSAGE. S'assurer que les graisseurs (N. 5) sont bien à leur place. Introduire ensuite quelques gouttes de honne huile fluide dans les trous du tourillon du mouvement d'oscillation (N. 13), c'est-à-dire à l'endroit portant l'indication "HUILE "...

Pour les appareils DEMARRAGE. à collecteur, vérifier si les balais sont bien en contact avec ce dernier, et, avant de mettre l'appareil en marche, faire tourner l'ailette à la main pour s'assurer qu'il n'y a aucune résistance mécanique.

La position d'arrêt du Ventilateur est donnée par la manette de rhéestat (N. 10). lorsqu'elle est complètement déplacée vers la droite: par contre, la vitesse maximum est obtenue lorsque la manette en question est complètement déplacée vers la gauche; la vitesse movenne s'obtient lorsque la manette se trouve dans la position médiane.



MONTAGE SUR PAROI.

Le Ventilateur est expédie pour fonctionner sur table. Pour l'appliquer sur paroi, dévisser la vis molletée en acier bruni (N. 18), soulever le moteur en le prenant par la fourche (N. 9), ensuite mêttre le tourillon ainsi libéré dans la position occupée précédemment par la vis ci-dessus et fixer cette dernière à la place du tourillon, en la serrant fortement.

L'appareil ainsi modifié, la manette du rhéostat (N-10) se trouve placée vers le bas.

ORIENTATION DE L'AIR.

La colonne d'air brassée par le Ventilateur peut être dirigée dans n'importe quelle direction sans déplacer la base du Ventilateur.

Pour relever le moteur vers le haut on l'abaisser vers le has, desserrer la vis (N. 20) montée sur la fourche (N. 9), donner au moteur la position voulue et serrer la vis à fond pour éviter tout déplacement.

Il est recommandé de procéder à cette opération très délicatement pour éviter de détériorer la tige cardan (N. 15).

MOUVEMENT OSCILLANT.

Le mouvement oscillant se produit lorsque la manette d'enclanchement (N. 6) est dirigée vers le haut: pour arrêter ce mouvement, it n'y a qu'à le déplacer vers le bas.

En aucun cas, la vis (N. 17) qui fixe la fourche sur le tourillon ne doit être desserrée.

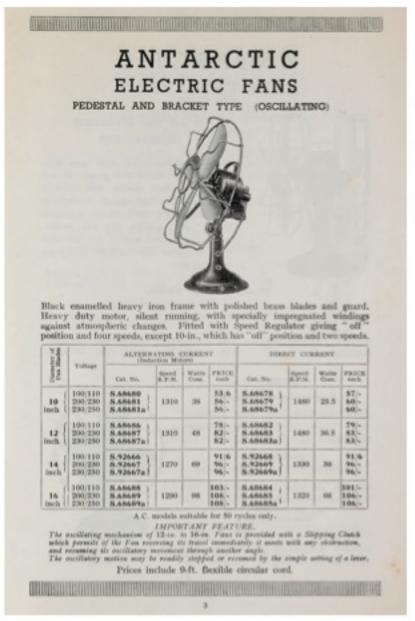
ENTRETIEN. Au début de chaque saison, dévisser les deux graisseurs (N. 5), les remplir d'huile demi-fluide et les remettre en place, en s'assurant que la mèche est en contact avec l'arbre.

Tous les mois, remettre quelques gouttes d'huile fluide, en suivant les instructions indiquées au paragraphe "GRAISSAGE".

MARELLI

ERCOLE MARELLI & C., S. A. - MILAN

u - mush



UK fan made by Marelli

This is phase 4 (round end blade)

in 25cm, 30cm, 35cm and 40cm models

ANTARCTIC ELECTRIC FANS

PEDESTAL AND BRACKET TYPE



Black enamelled heavy iron frame, swivel and trunnion, with polished brass blades and guard. Heavy duty motor, silent running, with specially impregnated windings against atmospheric changes. Fitted with Speed Regulator giving "off" position and four speeds. Alternating current motors are induction type suitable for 50 cycle mains only. Direct current motors are series commutator type.

14 inch Diameter Blades.

Alternating Current Weight 15‡ lbs. R.P.M. 1290, Consumption 67 watts.			Direct Current Weight 14½ lbs. R.P.M. 1380. Consumption 54 watts.		
S.91861	100/110 volts	71/6	S.92664	100/110 volts	71/6
S.91862	200/230 volts	75/-	S.92665	200/230 volts	75/-
S.91862a	230/250 volts	75/-	S.92665a	230/250 volts	75/-

16 inch Diameter Blades."

Alternating Current Weight 19 lbs. R.P.M. 1330. Consumption 96 watts.			Direct Current Weight 16 lbs. R.P.M. 1330. Consumption 64 watts.		
S.68621	100/110 volts	82/-	S.68619	100/110 volts	81/-
S.68622	200/230 volts	86/-	S.68620	200/230 volts	85/-
S.68622a	230/250 volts	86/-	S.68620a	230/250 volts	85/-

Prices include 9-ft. flexible circular cord.

UK fans made by Marelli Inclinable models Phase 4 35 and 40cm blades